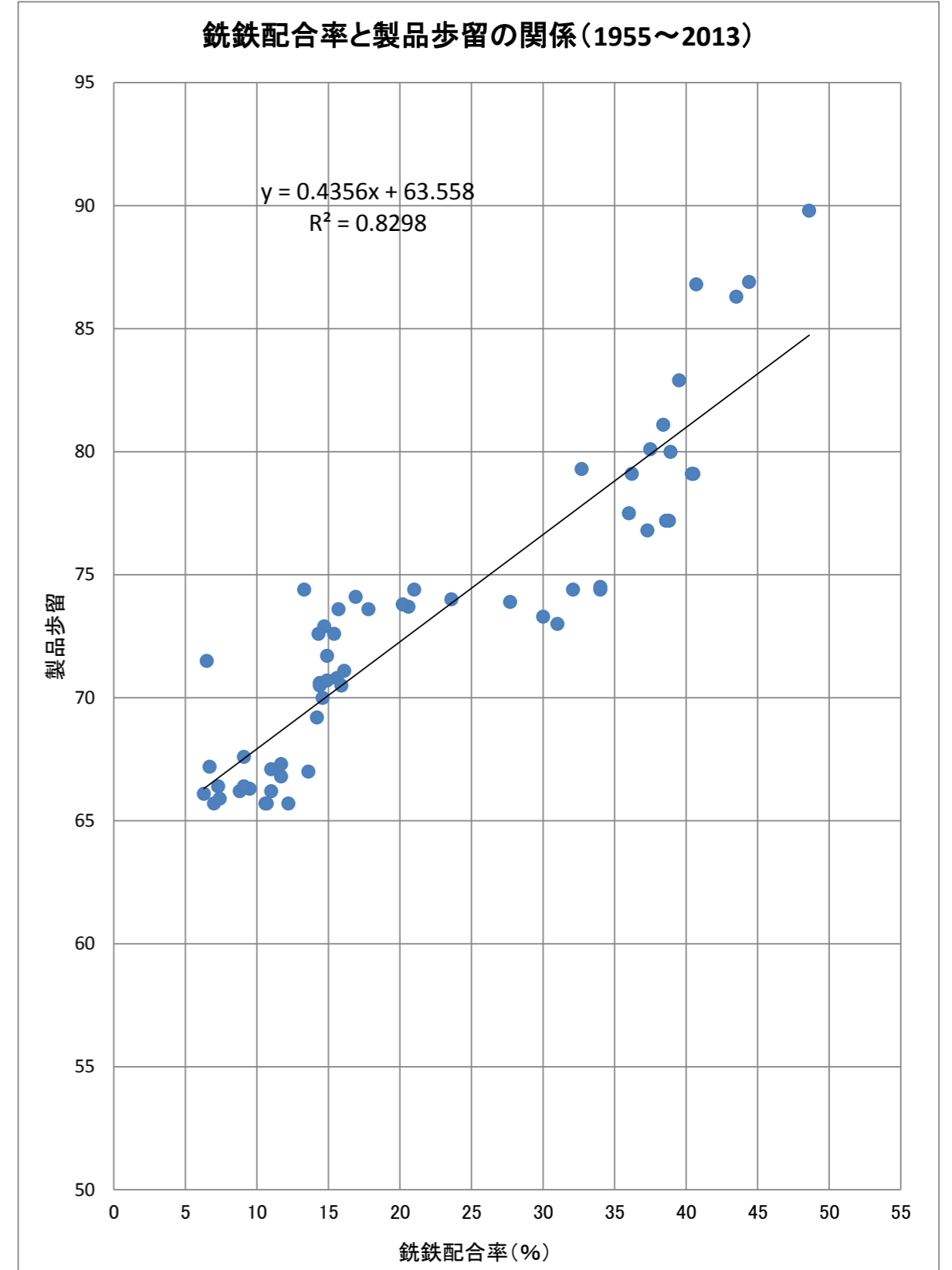
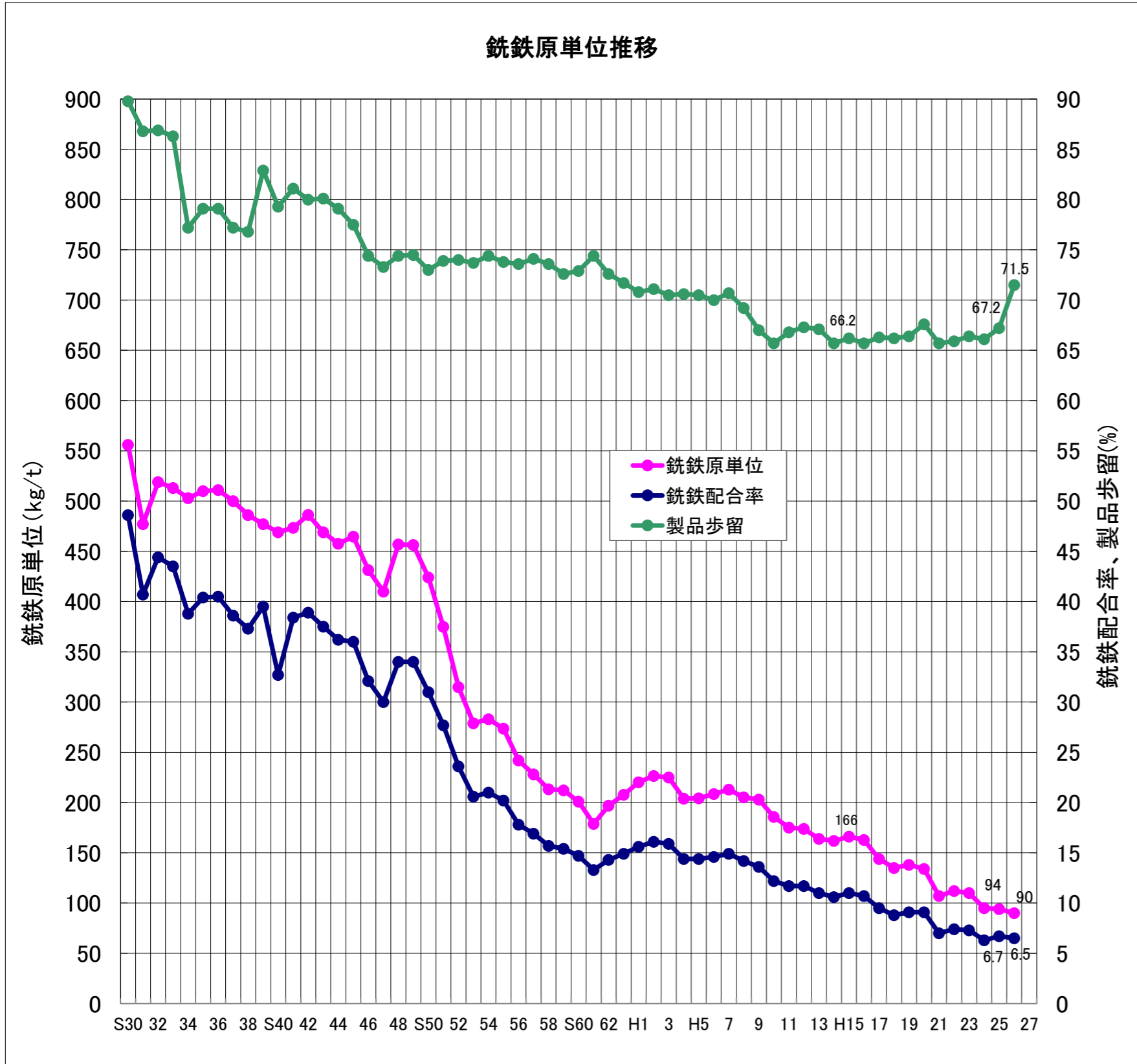


銑鉄原単位推移

	1955	56	57	58	59	1960	61	62	63	64	1965	66	67	68	69	1970	71	72	73	74	1975	76	77	78	79	1980	81	82	83	84	1985	86	87	88	89	1990	91	92	93	94	1995	96	97	98	99	2000	1	2	3	4	2005	6	7	8	9	2010	11	12	13	14	15
	S30	31	32	33	34	S35	36	37	38	39	S40	41	42	43	44	S45	46	47	48	49	S50	51	52	53	54	S55	56	57	58	59	S60	61	62	63	H1	2	3	4	H5	6	7	8	9	H10	11	12	13	14	H15	16	17	18	19	H20	21	22	23	24	25	26	27
銑鉄原単位	556	477	519	513	503	510	511	500	486	477	469	473	486	469	458	465	431	410	457	456	424	375	315	279	283	274	242	228	213	212	201	179	197	208	220	226	225	204	204	209	213	205	203	186	175	174	164	162	166	163	144	135	138	134	107	112	110	95	94	90	
銑鉄配合率	48.6	40.7	44.4	43.5	38.8	40.4	40.5	38.6	37.3	39.5	32.7	38.4	38.9	37.5	36.2	36.0	32.1	30.0	34.0	34.0	31.0	27.7	23.6	20.6	21.0	20.2	17.8	16.9	15.7	15.4	14.7	13.3	14.3	14.9	15.6	16.1	15.9	14.4	14.4	14.6	14.9	14.2	13.6	12.2	11.7	11.7	11.0	10.6	11.0	10.7	9.5	8.8	9.1	9.1	7.0	7.4	7.3	6.3	6.7	6.5	
製品歩留	89.8	86.8	86.9	86.3	77.2	79.1	79.1	77.2	76.8	82.9	79.3	81.1	80.0	80.1	79.1	77.5	74.4	73.3	74.4	74.5	73.0	73.9	74.0	73.7	74.4	73.8	73.6	74.1	73.6	72.6	72.9	74.4	72.6	71.7	70.8	71.1	70.5	70.6	70.5	70.0	70.7	69.2	67.0	65.7	66.8	67.3	67.1	65.7	66.2	65.7	66.3	66.2	66.4	67.6	65.7	65.9	66.4	66.1	67.2	71.5	



* DATA出所: 日本鉄鋼連盟「鋳物用銑関連資料」